

TECACOMP® POM TRM natural 3758 - Compounds

Chemical Designation

POM-H (Polyacetal (Homopolymer))

Colour

natural

Density

1.43 g/cm³

Fillers

silicone oil, PTFE

Main features

→ very good bearing and wear properties

Target Industries

→ automotive industry
→ mechanical engineering

Mechanical properties	parameter	value	unit	norm	comment
Modulus of elasticity (tensile test)	50 mm/min	2500	MPa	DIN EN ISO 527-1	
Tensile strength	50 mm/min	60	MPa	DIN EN ISO 527-1	
Elongation at break	50 mm/min	25	%	DIN EN ISO 527-1	
Notched impact strength (Charpy)		8	kJ/m ²	DIN EN ISO 179-1eA	
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		-60	°C	DIN 53765	
Melting temperature		175	°C	DIN 53765	
Heat distortion temperature	HDT A	115	°C	ISO-R 75 Method A	
Heat distortion temperature	HDT B	170	°C	ISO-R 75 Method B	
Service temperature	max., short term	150	°C	-	
Service temperature	max., long term	110	°C	-	
Service temperature	min.	-30	°C	-	
Other properties	parameter	value	unit	norm	comment
Molding shrinkage	longitudinal	2,78	%	DIN EN ISO 294-4	
Molding shrinkage	transverse	2,54	%	DIN EN ISO 294-4	
Melt flow index (MFI)	190°C / 2,16 kg	1,5	g/10 min	DIN EN ISO 1133	
MVR	190°C / 2,16 kg	1,5	cm ³ /10 min	DIN EN ISO 1133	
Bulk density		0,68	g/cm ³	EN ISO 60	
Processing parameter	parameter	value	unit	norm	comment
Cylinder/processing temperature		180 - 220	°C	-	
Mould temperature		80 - 100	°C	-	
Material temperature		210 - 220	°C	-	

→ This material can be processed as a thermoplastic taking the normal technical provisions into account. The above mentioned information refers exclusively to the injection moulding process.

→ Back pressure and injection rate should be adjusted to the component geometry accordingly. The optimum processing temperature depends upon the respective geometry of the moulded part and can be different from machine to machine.

Predrying	parameter	value	unit	norm	comment
Permissible residual moisture content		< 0,2	%	-	
Drying temperature		80 - 100	°C	-	
Drying time		3 - 4	h	-	

→ In order to achieve optimum mechanical properties, pre-drying of the material is recommended with the parameters mentioned above.

→ Granulate should preferably be stored in dry rooms at normal temperatures and be protected from direct sunlight.

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